Rack Mount Fail-Safe Transfer Switch

Installation and Operations Manual
Instructions
This symbol is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Dangerous Voltage
This symbol is intended to alert the user to the presence of un-insulated dangerous voltage within the product’s enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.

Protective Grounding Terminal
This symbol indicates a terminal that must be connected to earth ground prior to making any other connections to the equipment.

Life-Support Policy
As a general policy, Server Technology® does not recommend the use of any of its products in the following situations:

- life-support applications where failure or malfunction of the Server Technology product can be reasonably expected to cause failure of the life-support device or to significantly affect its safety or effectiveness.
- direct patient care.

Server Technology will not knowingly sell its products for use in such applications unless it receives in writing assurances satisfactory to Server Technology that:

- the risks of injury or damage have been minimized,
- the customer assumes all such risks, and
- the liability of Server Technology is adequately protected under the circumstances.

The term life-support device includes but is not limited to neonatal oxygen analyzers, nerve stimulators (whether used for anesthesia, pain relief or other purposes), auto-transfusion devices, blood pumps, defibrillators, arrhythmia detectors and alarms, pacemakers, hemodialysis systems, peritoneal dialysis systems, neonatal ventilator incubators, ventilators (for adults or infants), anesthesia ventilators, infusion pumps, and any other devices designated as “critical” by the U.S. FDA.

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301-0113-1 Rev F (052016)
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1040 Sandhill Drive
Reno, Nevada 89521 USA

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# Table of Contents

**CHAPTER 1: INTRODUCTION**

- Quick Start Checklist ................................................................. 4
- Technical Support ........................................................................ 4
- PDU Power Pivot ® ....................................................................... 5
- Equipment Overview .................................................................... 6

**CHAPTER 2: INSTALLATION**

- Standard Accessories .................................................................. 7
- Additional Required Items ............................................................. 7
- Safety Precautions ........................................................................ 8
- Attaching Safety Earth Ground Connection ................................... 10
- Mounting the PDU ......................................................................... 11
- Optimizing the Transfer Thresholds .............................................. 12
- Connecting to the Power Source .................................................. 12
- Connecting Devices ....................................................................... 12

**CHAPTER 3: OPERATIONS**

- Modes of Operation ...................................................................... 13

**APPENDIX A: TECHNICAL SPECIFICATIONS**

- Branch Circuit Protection .............................................................. 14
- Regulatory Compliance ................................................................. 17

**APPENDIX B: PRODUCT SUPPORT INFORMATION**

- Warranty ...................................................................................... 19
- Technical Support ......................................................................... 19
- Return Merchandise Authorization .............................................. 19
Chapter 1: Introduction

Quick Start Checklist

The following steps are recommended to quickly install and configure your PDU for use in the data center equipment cabinet:

1. Mount the Rack Mount Fail-Safe Transfer Switch.
2. Optimize the transfer thresholds.
3. Connect to the power sources.
4. Connect the devices to the Rack Mount Fail-Safe Transfer Switch.

Technical Support

Experience Server Technology's FREE Technical Support

Server Technology® understands that there are often questions when installing and/or using a new product. Free Technical Support is provided from 8 a.m. to 5 p.m. PST, Monday through Friday. After-hours service is provided to ensure your requests are handled quickly no matter what time zone or country you are located in.

Server Technology, Inc.
1040 Sandhill Drive Tel: 1-800-835-1515 Web: www.servertech.com
Reno, Nevada 89521 USA Fax: 775-284-2065 Email: support@servertech.com
Server Technology’s PDU Power Pivot® flexible infeed provides a simplified power cord routing to the PDU unit with a design that eliminates bend radius issues.

As illustrated below, the PDU Power Pivot capability can deliver a solution for several types of PDU installations and mountings, setting the correct cord angle for overhead power, offset overhead power, concrete floor, raised floor, and intra-rack power.

To learn more about PDU Power Pivot and watch a brief video that animates the PDU Power Pivot mounting angles in the equipment rack, see the Server Technology website at: [http://info.servertech.com/PDUpowerpivot](http://info.servertech.com/PDUpowerpivot)
Equipment Overview

1. The voltage selector switch configures the Rack Mount Fail-Safe Transfer Switch for the installed operational voltage (for brownout/over-voltage switching points).

   **NOTE:** Metered products operate with an extra decimal point illuminating in the input current LED for about a half-second every four seconds. This slow flashing is typical of metered products and indicates normal operation of the processor inside the metered PDU.

2. The power inlets connect the Rack Mount Fail-Safe Transfer Switch to the electrical power sources.

3. LEDs display the input feeds power status.

Views of the Rack Mount Fail-Safe Transfer Switch
Chapter 2: Installation

Before installing your Rack Mount Fail-Safe Transfer Switch, refer to the following lists to make sure you have all the items shipped with the unit, as well as other items needed for proper installation.

Standard Accessories

**Horizontal Mounting Hardware**

- Two removable L-brackets with four M4 screws.

**Additional Items for Models with C20 Inlets**

- Separate power input (typically sold as a separate line item).
- Optional power input retention bracket hardware (can be installed); two removable T-brackets with two 40 mm screws per input.

  **Note:** This bracket is not compatible with Server Technology Input Power Cords with the self-locking C19 feature. These power cords have the prefix PTCORD-L#.

**Additional Required Items**

- Flathead and Phillips screwdrivers.
- Screws, washers, and nuts to attach the PDU to your equipment rack.
Safety Precautions

This section contains important safety and regulatory information that must be reviewed before installing and using the Rack Mount Fail-Safe Transfer switch.

- **Only for installation and use in a Restricted Access Location in accordance with the following installation and use instructions.**

  This equipment should only be installed by trained personnel.

- **This equipment is designed to be installed on a dedicated circuit.**

  The power supply cord shall be a minimum of 1.5m (4.9 ft) and a maximum of 4.5m (15 ft). If using an extension power cord, the total length shall also be no more than the maximum allowed. The plug is considered the disconnect device and must be easily accessible.

- **The dedicated circuit must have circuit breaker or fuse protection.**

  PDUs have been designed without a master circuit breaker or fuse to avoid becoming a single point of failure. It is the customer’s responsibility to provide adequate protection for the dedicated power circuit. Protection of capacity equal to the current rating of the PDU must be provided and must meet all applicable codes and regulations. In North America, protection must have a 10,000A interrupt capacity.

- **Models with unterminated power cords:**

  Input connector must be installed by qualified service personnel. Input connector rating must meet all applicable codes and regulations.

- **Do not block venting holes when installing this product.**

  Allow for maximum airflow at all times.

- **Installation Orientation: Vertical units are designed to be installed in vertical orientation.**

  Installation Orientation: Les unités verticales sont conçues pour être installées dans une orientation verticale.

- **Always disconnect the power supply cord before servicing to avoid electrical shock.**

  For products with two input power cords, both must be disconnected before servicing.

- **WARNING! High leakage current! Earth connection is essential before connecting supply!**

  ATTENTION! Haut fuite très possible! Une connection de masse est essentielle avant de connecter l’alimentation !

- **ATTENTION! Observe precautions for handling Electrostatic Sensitive Devices.**

  Attention ! Respecter les mesures de sécurité en manipulant des dispositifs sensibles aux décharges électrostatiques.

- **Products rated for 240/415VAC may be fitted with a plug that is rated for a higher voltage.**

  Caution must be taken to assure that the rating of the unit and the supply voltage match.

---

**Mount Fail Voltage Match.**

The voltage match of the unit and the supply must be taken to assure that the supply cord before servicing to avoid electrical shock.

**WARNING! High leakage current!**

A circuit breaker or fuse protection must have a 10,000A interrupt capacity.

**The dedicated circuit must have circuit breaker or fuse protection.**

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Input Power Cord Retention Options for PDUs with IEC C20 Inlets

Determine which Detachable Input Cord was supplied with the PDU:

For the following Detachable Input Cords with the self-locking IEC C19 feature, follow Procedure A below.

PTCORD-L1, PTCORD-L2, PTCORD-L3, PTCORD-L5, PTCORD-L6, or PTCORD-L7.

For the following Detachable Input Cords, follow Procedure B below.

PTCORD-1, PTCORD-2, PTCORD-3, PTCORD-4, PTCORD-5, PTCORD-6, or PTCORD-7.

Procedure A

If the PDU was supplied with a Detachable Input Power Cord with a self-locking IEC C19, install it directly into the C20 inlet.

1. Verify the Retention Bracket Assembly (part number KIT-0016) is not installed.
   a. If KIT-0016 is installed, remove the two screws attaching the bracket to the IEC 60320 C20 inlet to the enclosure.
   b. Remove the Retention Bracket Assembly.
   c. Re-attach the two screws to the IEC C20 and securely tighten.
2. Push the C19 from the Detachable Input Cord firmly into the C20 inlet to ensure it is properly seated.

Procedure B

If the PDU was supplied with a Detachable Input Power Cord without the self-locking C19 feature, install with the Retention Bracket Assembly (part number KIT-0016), followed by the power cord.

1. Remove the two screws attaching the IEC 60320 C20 inlet to the enclosure.
2. Assemble and attach the Retention Bracket to the enclosure as shown.
3. Connect the power cord. Ensure the C19 is fully seated against the C20 inlet. (It may be necessary to loosen some of the Retention Bracket Assembly screws to allow the C19 plug to be properly installed.)
4. Tighten the Retention Bracket Assembly to restrain the power cord.
Attaching Safety Earth Ground Connection

Server Technology PDUs are supplied with an external safety ground connection to provide an alternate ground path for fault currents, and to maintain the same ground reference between it and the equipment rack.

**NOTE:** The auxiliary external ground location may vary. Most PDUs will have it located near the power cord entry located near the symbol.

**User-supplied materials:**
- One 5 mm internal (or external) tooth star washer;
- One 4.0 mm² (10 AWG) wire with 5 mm ring terminal;
- One metric M5 x 6 mm coarse pitch screw.

**Instructions:**

1. Connect one end of the ground wire to the equipment cabinet or local ground.

2. Locate the PDU external ground near the symbol.

3. Connect the other end with a ring terminal and a M5 screw to the PDU external ground. To ensure proper grounding to the chassis, use a star washer between the ring terminal and the PDU.
Mounting the PDU

The following illustration shows how to mount the PDU in vertical or horizontal orientation:

**Horizontal/Rack**

1. Select the appropriate bracket mounting points for proper mounting depth within the rack.
2. Attach the L-brackets to these mounting points with two screws for each bracket.
3. Install the enclosure into your rack, using the slots in each bracket. The slots allow about 6 mm (0.25 inch) of horizontal adaptability to align with the mounting holes of your rack.

**Vertical**

The Switched PDU is supplied with button mounting kit(s). Distribute the buttons vertically and attach to the PDU as appropriate for the cabinet. An additional 19 mm (0.75 inch) of clearance is required at the top of the PDU to allow the button to mount into the keyholes.

**Note:** For more information about horizontal/vertical mounting options for the Switched PDU, see the Server Technology PDU Mounting Bracket Catalog:

Optimizing the Transfer Thresholds

The Voltage Selector switch is used to optimize the transfer threshold by configuring the Transfer Switch for the nominal operational voltage of the installation. The Transfer Switch uses this setting to calculate the brownout and over-voltage threshold (± 13%).

To optimize the transfer threshold:
Select the voltage setting that most closely matches the nominal operating voltage of the power sources.

Connecting to the Power Source

To attach a power cord to the unit:
1. Plug the female end of the power cord firmly into its connector at the base.
2. Use a screwdriver to tighten the two screws on the retention bracket.

To connect to the power source:
Plug the male end of the power cord into the AC power source.

Connecting Devices

1. Keep the device's on/off switch in the off position until after it is plugged into the outlet.
2. Connect devices to the PDU outlets.

NOTE: Server Technology recommends even distribution of attached devices across all available outlets to avoid exceeding the outlet, branch or phase limitations.

Always disconnect all power supply cords before opening to avoid electrical shock.
Afin d'éviter les chocs électriques, débranchez toutes les cables électrique avant d’ouvrir.
Immer alle Netzleitungen auskuppeln vor den Aufmachen um elektrischen Schlag zu vermeiden.
Chapter 3: Operations

Modes of Operation

The Rack Mount Fail-Safe Transfer Switch is designed to operate in the following modes:

- **Normal**: Infeed A provides power to branches A1 and A2, and Infeed B provides power to branches B1 and B2. Each infeed is monitored individually for voltage and current.

- **Input Failure**: The equipment powered by the failed input is transferred to the remaining input. The input current LED display of the failed input will be blank and the remaining display will report the total current load for the unit.

- **Recovery from Input Failure**: When voltage is restored to the failed input and remains within ±7% of nominal for 2 seconds, the equipment normally supported by that input is transferred back. The unit is returned to a Normal mode with the input current LED display showing the total current load for each respective infeed.

- **Brownout/Over-Voltage**: When an input’s voltage varies from its nominal by ±13% or greater, the equipment powered by that input is transferred to the remaining input. The input current LED display of the input in the brownout/over-voltage state will be blank and the remaining display will report the total current load for the unit.

<table>
<thead>
<tr>
<th>Nominal Voltage</th>
<th>Brownout</th>
<th>Recovery Voltage</th>
<th>Over-Voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>100V</td>
<td>87.0V</td>
<td>93.0V</td>
<td>107.0V</td>
</tr>
<tr>
<td>110V</td>
<td>95.7V</td>
<td>102.3V</td>
<td>117.7V</td>
</tr>
<tr>
<td>115V</td>
<td>100.0V</td>
<td>106.9V</td>
<td>123.0V</td>
</tr>
<tr>
<td>120V</td>
<td>104.4V</td>
<td>111.6V</td>
<td>128.4V</td>
</tr>
<tr>
<td>208V</td>
<td>181.0V</td>
<td>193.4V</td>
<td>222.6V</td>
</tr>
<tr>
<td>220V</td>
<td>191.4V</td>
<td>204.6V</td>
<td>235.4V</td>
</tr>
<tr>
<td>230V</td>
<td>200.1V</td>
<td>213.9V</td>
<td>246.1V</td>
</tr>
<tr>
<td>240V</td>
<td>208.8V</td>
<td>223.2V</td>
<td>256.8V</td>
</tr>
</tbody>
</table>

* Nominal operating voltage is configured by the Voltage Selector Switch.

- **Recovery from Brownout/Over-Voltage**: When the input’s voltage returns to and remains within ±7% of nominal for 2 seconds, the equipment normally supported by that input is transferred back. The unit is returned to a Normal mode with the input current LED display showing the total current load for each respective infeed.

- **Critical Brownout**: A critical brownout occurs when an input’s voltage drops below its nominal by -25%.
  - When an input is already in a brownout/over-voltage state and the remaining input experiences a critical brownout, all equipment will be transferred only to the input experiencing a brownout/over-voltage.
  - When an input has already failed and the remaining input experiences a critical brownout, all outlets will turn off.

- **Recovery from Critical Brownout**: When the input’s voltage returns to (and remains) within ±7% of nominal for 2 seconds, the equipment normally supported by that input is transferred back.
Appendix A: Technical Specifications

Branch Circuit Protection

Server Technology PDUs are equipped with one of several types of Branch Circuit Protection, including internal fuses, retractable fuse holders, and circuit breakers, as illustrated below.

These fuses and circuit breakers meet the strict safety requirements of UL 60950-1 and EN 60950-1 for Branch Circuit Protection.

Circuit Breaker

If a circuit breaker is tripped, it can be reset by pressing or switching it back ON once the cause of the overload or short circuit has been identified, removed, or resolved. Intelligent PDUs with branch circuit sensing will display a flashing FE on the input current LED(s) to indicate Fuse Error.

Alternatively, the circuit breaker can be turned OFF manually by inserting a slotted or flat-blade tool into the OFF switch as shown in the illustration on the left.

It is not necessary to disconnect the AC power source to perform this operation.

**NOTE:** This circuit breaker contains no user-serviceable parts. Do not open or disassemble this part.
Compact Fuse Holder

The Compact Fuse Holder is a UL 98 listed Fused Disconnect Switch that allows the user to turn OFF the branch circuit and safely service the fuse without having to disconnect the PDU AC power source prior to performing this operation.

To help identify which fuse is open, blown, or missing, the Open Fuse Indicator Light glows orange when the PDU is powered and the Switch Handle is in the ON position.

Additionally, intelligent PDUs with branch circuit sensing will display a flashing FE on the input current LEDs to indicate Fuse Error.

To service the fuse or turn OFF the branch, rotate the Switch Handle toward the Fuse Access Door.

Next, rotate the Fuse Access Door counter clockwise until it opens.

Only replace the fuse with the same size, type, and ratings as the original fuse.

Reverse these steps after the new fuse(s) is installed.

**CAUTION:**

- Failure to replace the fuse with the same size, type, and ratings will damage the PDU and the connected and nearby equipment, and will cause electrical shock, fire, explosion, or injury/death.

- Do not attempt to open the Fuse Access Door without first setting the Switch Handle in the OFF position. Forcibly rotating the Fuse Access Door will damage the fused holder.
**Fuse Retractor, Fuse Access Window, and Fuse Access Cover**

The PDU AC power source must be disconnected prior to servicing a unit with the Fuse Retractor, Fuse Access Window, and Fuse Access Cover.

Intelligent PDUs with branch circuit sensing will display a flashing \textit{FE} on the input current LEDs to indicate \textit{Fault Error}.

For the fuse retractor, rotate the fuse holder exposing the fuse.

For the fuse access window or cover, remove the screws that secure the plastic cover.

Once the fuses are exposed, carefully remove and replace with a new one of the same size, type, and ratings as the original. A fuse puller may be needed for fuse access windows and covers.

Reverse these steps after the new fuse(s) is installed.

**CAUTION:**

- Failure to replace the fuse with the same size, type, and ratings will damage the PDU and the connected and nearby equipment, and will cause electrical shock, fire, explosion, or injury/death.

---

**Time-Delay Fuses – Class G**

**NOTE:** Server Technology PDUs ship with Bussman SC-20 fuses.

<table>
<thead>
<tr>
<th>Ampere Rating</th>
<th>Voltage</th>
<th>Interrupting Rating</th>
<th>Bussman Part No.*</th>
<th>Server Technology Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 A</td>
<td>600 Vac</td>
<td>100,000 A RMS Sym. AC</td>
<td>SC-20</td>
<td>FUSE-SC20G</td>
</tr>
</tbody>
</table>

* Cooper Bussman Technical Data Sheet 1024

For technical support or service with time-delay fuses, contact Server Technology as follows:

**Experience Server Technology's FREE Technical Support**

Server Technology understands that there are often questions when installing and/or using a new product. Free Technical Support is provided from 8 a.m. to 5 p.m. PST, Monday through Friday. After-hours service is provided to ensure your requests are handled quickly no matter what time zone or country you are located in.

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Tel: 1-800-835-1515
Fax: 775-284-2065
Web: www.servetech.com
Email: support@servetech.com
Appendix A: Technical Specifications

Regulatory Compliance

Product Safety

Units have been safety tested and certified to the following standards:

- USA/Canada  UL 60950-1:2007 and CAN/CSA 22.2 No. 60950-1:07
- European Union  EN 60950-1:2006 + A11 + A1 + A12

This product is also designed for Norwegian IT power system with phase-to-phase voltage 230V.

USA Notification

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at the user’s own expense.

Modifications not expressly approved by the manufacturer could void the user's authority to operate the equipment under FCC rules.

Canadian Notification

This Class A digital apparatus complies meets all requirements of the Canadian Interference-Causing Equipment Regulations.

Cet appareil numérique de la classe A respecte toutes les exigencies du Règlement sur le matériel brouilleur du Canada.

European Union Notification

Products with the CE Marking comply with both the EMC Directive (89/336/EEC) and the Low Voltage Directive (73/23/EEC) issued by the Commission of the European Community.

Compliance with these directives implies conformity to the following European Norms:

- EN55022  Electromagnetic Interference
- EN55024  Electromagnetic Immunity
- EN60950-1  Product Safety
- EN61000-3  Harmonics and Flicker

Products with the following mark comply with the RoHS Directive (2002/95/EC) issued by the Commission of the European Community.

Japanese Notification

この装置は、情報処理装置等電波障害自主規制協議会（VCCI）の基準に基づくクラス A 情報技術装置です。この装置を家庭環境で使用すると電波妨害を引き起こすことがあります。この場合には使用者が適切な対策を講ずるよう要求されることがあります。
Chinese Notification

关于符合中国《电子信息产品污染控制管理办法》的声明
产品中有毒有害物质的名称及含量

<table>
<thead>
<tr>
<th>部件名称 (Parts)</th>
<th>铅 (Pb)</th>
<th>汞 (Hg)</th>
<th>镉 (Cd)</th>
<th>六价铬 (Cr (VI))</th>
<th>多溴联苯 (PBB)</th>
<th>多溴二苯醚 (PBDE)</th>
</tr>
</thead>
<tbody>
<tr>
<td>机箱组件 (Chassis Subassembly)</td>
<td>O</td>
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<td>O</td>
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<td>O</td>
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<tr>
<td>印刷板组件 (PCAs)</td>
<td>X</td>
<td>O</td>
<td>O</td>
<td>O</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

O 表示该有毒有害物质在该部件所有均质材料中的含量均在 SJ/T 11363-2006 标准规定的限量要求以下。
Indicates that this hazardous substance contained in all homogeneous materials of this part is below the limit requirement in SJ/T 11363-2006.

X 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 SJ/T 11363-2006 标准规定的限量要求。
Indicates that this hazardous substance contained in at least one of the homogeneous materials of this part is above the limit requirement in SJ/T 11363-2006.

Recycling

Server Technology Inc. encourages the recycling of its products. Disposal facilities, environmental conditions and regulations vary across local, state and country jurisdictions, so Server Technology encourages consultation with qualified professional and applicable regulations and authorities within your region to ensure proper disposal.

Waste Electrical and Electronic Equipment (WEEE)

In the European Union, this label indicates that this product should not be disposed of with household waste. It should be deposited at an appropriate facility to enable recovery and recycling.
Appendix B: Product Support Information

Warranty

For Server Technology warranty information, visit our website: www.servertech.com

Technical Support

Experience Server Technology's FREE Technical Support

Server Technology understands that there are often questions when installing and/or using a new product. Free Technical Support is provided from 8 a.m. to 5 p.m. PST, Monday through Friday. After-hours service is provided to ensure your requests are handled quickly no matter what time zone or country you are located in.

Server Technology, Inc.
1040 Sandhill Drive  Tel: 1-800-835-1515  Web: www.servertech.com
Reno, Nevada 89521 USA  Fax: 775-284-2065  Email: support@servertech.com

Return Merchandise Authorization

If you have a product that is not functioning properly and needs technical assistance or repair, see the Server Technology Return Merchandise Authorization process at: www.servertech.com